

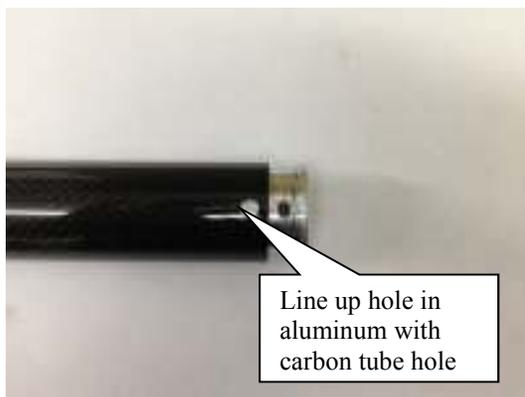
STRAIGHTLINE **PERFORMANCE**

Straightline Polaris Carbon Fiber Bumper

182-103 Aluminum Finish
182-104 Black Coated Finish

Installation Instructions

1. Insert the aluminum plug into the carbon tube. Be sure that the holes will line-up as removal of the aluminum plug may be hard after inserted. Insert the 10-24 x 1/4 screws through the carbon tube and into the plug and tighten.
2. Unbolt the stock bumper from the inside of the tunnel. Keep the nuts and bolts and reuse them for the installation.
3. Lightly bolt the rails onto the tunnel using the stock nuts and bolts.
4. Next, bolt the carbon fiber bumper in-between the rails, there will be a small gap on some of the installs as shown in picture #4.



Line-up the holes before complete installation #1



Picture #2



Picture #3



Picture #4



Bumper completely installed and ready to use!

Warranty

Be sure the Straightline tunnel braces have no manufacture defects. If the bumper has been installed there are **no warranties** for fitment.

BOM:

Quantity	Item #	Descriptions	In Box
1	182-101R	Right Brace	
1	182-101L	Left Brace	
1	182-101 carbon	Carbon Fiber Tube	
2	183-119 Insert	Aluminum Inserts	
4	73730	10-24 x ¼ Stainless cap head	
2	1173959	½ - 13x1.25 Stainless FHSCS	

Checked and Packaged By

Technical questions please email tech@straightlineperformance.com



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