

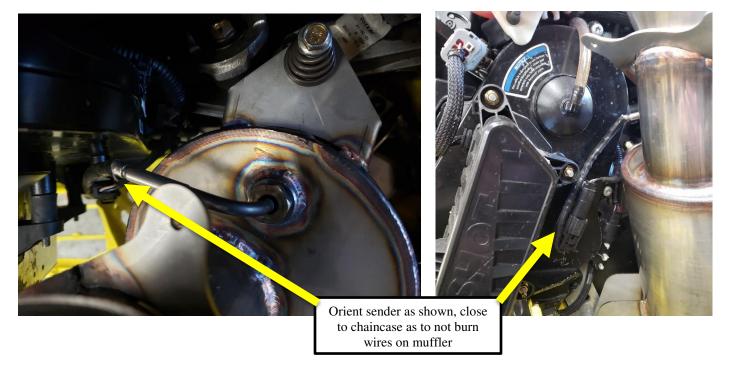
## Ski-Doo 850 Summit Factory Turbo Lightweight Muffler

## **Installation Instructions 134-194**

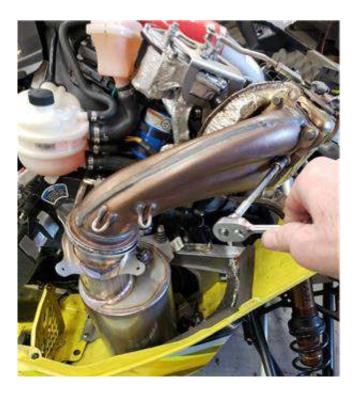
- 1. Remove hood, turbo head pipe, and muffler assembly per Ski Doo factory service manual.
- 2. Remove and retain stock muffler grommets and temp sensor.
- 3. Factory head pipe turbo gasket is re-useable however inspect and replace if damaged.
- 4. Install factory grommets in SPI muffler as per picture. Install muffler into position on sled, install mounting bolt and tighten.
- 5. Install temp sensor, orient per pictures below. Position wire close to chain case.



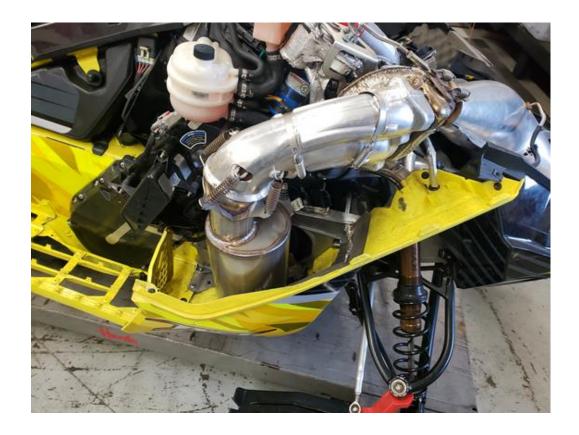
Remove grommets from stock muffler and install in new muffler at these locations



6. Install head pipe bolts.



7. Install heat shields, then install all springs.



- 8. Install hood, gauges, and side panels.
- Be sure the muffler has no manufacture defects. If the muffler has been run/used there are no warranties for <u>fitment.</u>
- Jetting Requirements- No Jetting Required
- Clutching Requirements-No Clutching Required
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Technical Question Please Email <u>Tech@straightlineperformance.com</u>

: Bill of Materials (BOM)

Qty	Part Number	Description	In Box
1		Sticker	
1		Instructions	

Checked By:	