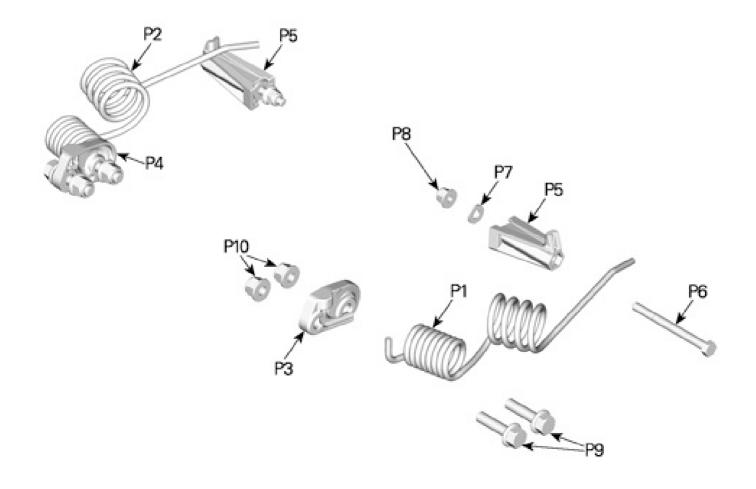


## SS-8 Reversible Ice Scratcher Installation Instructions

**NOTE**: The illustrations in this document show typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts; however, they represent parts that have the same or similar function.

Installation time is approximately 0.5 hours.

## PARTS TO BE INSTALLED



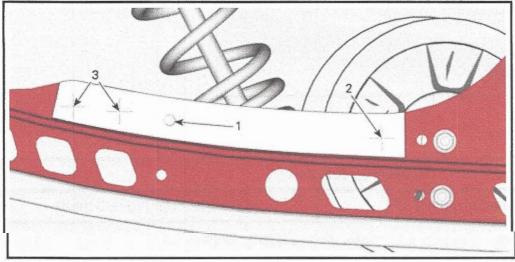
P1	LH Rail ice scratcher	11000	1
P2	RH Rail ice scratcher		1
P3	LH Rail ice scratcher support	N Report	1
P4	RH Rail ice scratcher support	1200	1
P5	Hook Ass'y		2
P6	M6 x 70 Hexagonal screw		2
P7	M6 Washer		2
P8	M6 Flange hexagonal elastic nut		2
P9	M8 x 30 Flange hexagonal screw		
P10	M8 Flange hexagonal elastic nut		4

## Ice Scratcher installation

**NOTE**: LH installation shown. Installation is the same for LH and RH side.

1. If rails are not pre-pierced, position template onto rails and mark drilling locations.

2. Drill a hole of 6.5 mm (1/4 in) on the rear mark. Drill 2 holes of 8.5 mm (11/32 in) on the front marks.



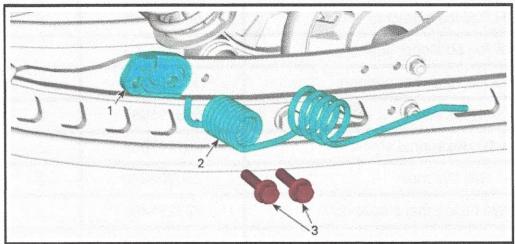
1. Reference hole to position template

2. Drilling location for 6.5 mm (1/4 in) hole

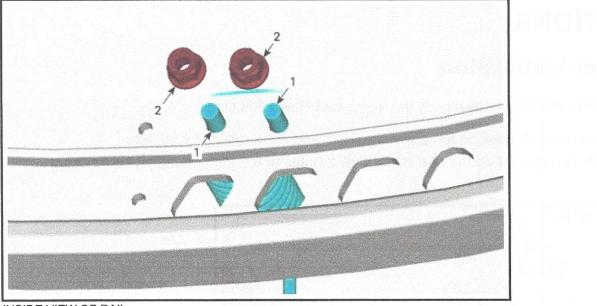
3. Drilling location for 8.5 mm (11/32 in) holes

3. Position LH ice scratcher support [P3] onto hole at the front of rail, install LH rail ice scratcher [P1] on it and secure assembly in place using M8 x 30 flange hexagonal screw [P9] and M8 flange hexagonal elastic nut [P10].

**NOTE**: Side of M8 x 30 flange hexagonal screw will prevent spring from rotating.



- 1. LH Rail ice scratcher support [P3]
- 2. LH Rail ice scratcher [P1]
- 3. M8 x 30 Flange hexagonal screw [P9]



INSIDE VIEW OF RAIL

1. M8 x 30 Flange hexagonal screw [P9]

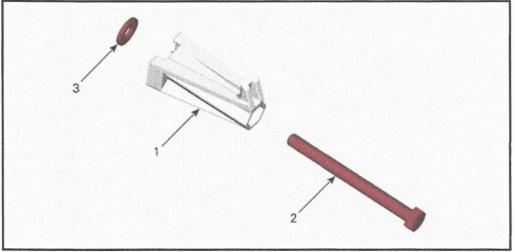
2. M8 Flange hexagonal elastic nut [P10]

## tightening torque

M8	Flange	hexagonal	elastic nut	[P10]
	0	0		6 J

24.5 ± 3.5 N•m (18 ± 3 lbf•ft)

4. Insert M6 x 70 hexagonal screw [P6] into hook ass'y [P5] and washer [P7].

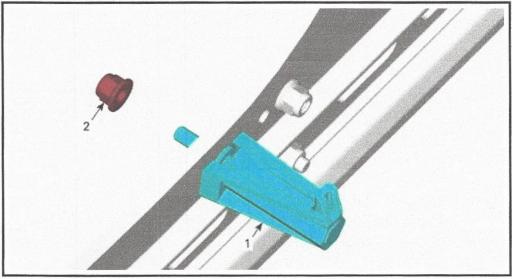


1. Hook ass'y [P5]

2. M6 x 70 Hexagonal screw [P6]

3. Washer [P7]

5. Position hook assembly [P5] onto rear hole and secure it in place by installing M6 flange hexagonal elastic nut [P8] on previously installed M6 x 70 hexagonal screw [P6].



1. Hook ass'y [P5] with screw and washer 2. M6 Flange hexagonal elastic nut [P8]

tightening torque					
M6 Flange hexagonal elastic nut [P8]	10 ± 2 N•m (89 ± 18 lbf•in)				

A CAUTION: Ice scratchers are spring loaded, handle with care.

Template.pdf

