



Ski-doo 900 -Turbo Outlet Pipe Installation Instructions 134-195

1. Remove hood, and muffler as per manufactures service manual instructions.
2. Remove the O2 sensor, and then remove the turbo outlet pipe assembly.
3. Remove ball flange on turbo outlet with three 10mm bolts. Save the washers, 1 graphoil seal and gasket. They will be used on the new outlet pipe assembly
4. Put the factory washers on the new bolts and install the SPI Turbo Outlet Pipe with the original gasket orientated where all three holes line up with the threads in the turbo housing and the O2 bung facing up. Install Straightline supplied bolts using anti-seize on the threads. Torque to factory specs.

5. Install the O2 sensor using anti-seize.
6. Slide the graphoil seal on the Turbo Outlet Pipe
7. Install muffler with the original springs and 10mm bolt (there will be 2 springs and a graphoil seal not used with the Turbo Outlet Pipe).
8. Visually check all hardware and fitment making sure there is proper clearance. Install hood and test run, checking for any leaking or rubbing of exhaust components.



- **Be sure the muffler has no manufacture defects. If the muffler has been run/used there are no warranties for fitment.**

- Jetting Requirements- No Jetting Required
- Clutching Requirements-No Clutching Required
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Technical Question Please Email Tech@straightlineperformance.com

: Bill of Materials (BOM)

Qty	Part Number	Description	In Box
1	IT-134-195	Outlet Pipe	
3	ZS2580025ZP0000	M8X25 Button head bolt	
1		Sticker	
1		Instructions	

Checked By:	